

# TANKFORMERS

## Installation Guidelines for Round Tanks

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All round tank sites must be level, and have a well compacted base ie: Reinforced Concrete pad, Crusher Dust or Packing Sand, and be free from any material that could cause damage to the tank.

Base material must be a minimum 75mm deep and at least 300mm larger in diameter than the tank.

Excavated areas or loose sand must be well compacted.

Tankformers highly recommend that the base material be placed below ground level. A retaining wall or a sufficient surround must be used to prevent erosion if tank is placed on sand and above ground level.

The overflow must be installed well clear of the tanks to prevent any washing out of the base.

A flexible hose of at least 300mm must be installed after the ball/gate valve to absorb any movements or shocks.

If the tank is fitted to a tank stand there should be no less than a 20mm gap between the decking material. **Note:** Tank Stand must be certified by a structural engineer.

**SPECIAL NOTE: EVERY 1000 LITRES WATER = 1 TONNE WEIGHT**

## Installation Guidelines for All Slimline Tanks

All Slimline Tanks must be placed on a reinforced concrete slab, 100mm wider and 100mm longer than the tank, with a minimum 20mm clearance on all sides from all solid structures (brick wall, fence, posts etc.).

For All Weather Tanks Warranty and Installation Requirements, please visit their website:- [www.allweather.com.au](http://www.allweather.com.au), select "Installation Instructions" and "Warranty".

For Global Rotomoulding Rainwater Tanks Warranty and Installation Requirements, please visit their web site:- [www.globaltanks.com.au](http://www.globaltanks.com.au), select "Water Storage Tanks", select "Installation Requirements for Rainwater Tanks".